

8. Properly seal all joints to prevent moisture intrusion. Water and moisture migrate toward horizontal joints and corrosion tends to occur more rapidly in these areas.

Material: Seam Sealer / TA-2-B, 3M, 08308, LORD Fusor® 805DTM

9. **NOTICE: The HVTB (High Voltage Traction Battery) in an EV (Electric Vehicle), HEV or PHEV can be affected and damaged by excessively high temperatures. The temperature in some body shop paint booths can exceed 60°C (140°F). Therefore, during refinishing operations, the paint booth temperature must set at or below 60°C (140°F) with a bake time of 45 minutes or less. Temperatures in excess of 60°C (140°F) or bake durations longer than 45 minutes will require the HVTB be removed from the vehicle prior to placing in the paint booth.**

NOTICE: If refinishing cure temperatures exceed 60°C (140°F), the charge port light ring must be removed.

Proceed with the refinishing process using a Ford approved paint system and manufacturers recommendations.

10. Restore corrosion protection.
Refer to: Corrosion Prevention (501-25 Body Repairs - General Information, General Procedures).
 11. Reinstall vehicle trim as necessary.
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